

## Declaration of Performance

(according to regulation EU No 305/2011)

Unique identification of product type:  
**Number: LMB Section & Bar S275JR**

**Bars & Section S275JR / 1.0044 according EN 10025-2: 2004**

Intended use:  
**Welded, bolted and riveted structures**

Manufacturer:  
**Liberty Merchant Bar plc**  
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**Website:** <http://www.libertysteelscunthorpe.com/>

System of assessment and verification of constancy of performance of the product:  
**System 2+**

Scope as detailed in Certificate of Conformity of  
 Factory Production Control No: **0038/CPR/20060002/A**

Notified factory production control certification body No. 0038 performed the initial inspection of the manufacturing plant and of factory production control and the continuous surveillance, assessment, and evaluation of factory production control and issued the certificate of conformity of the factory production control

The performance of the product identified above is in conformity with the set of declared performance/s. This declaration of performance is issued, in accordance with Regulation (EU) No 305/2011, under the sole responsibility of the manufacturer identified above.



Steve Unwin – Managing Director  
 Liberty Merchant Bar plc

Date: 29/09/2017

Essential characteristic	Performance		Harmonised specification			
Tolerances on dimensions and shape	Flat Bar Equal & Unequal Angle Rounds Squares PFC I & H Sections	EN10058 EN 10056-1 & 2 EN 10060 EN 10059 EN 10279 EN 10034	EN10025-1 2004			
Yield strength (longitudinal)	Nominal thickness (mm)	Values Min (MPa)				
	>	≤				
	-	16			275	
	16	40			265	
	40	63			255	
	63	80			245	
Tensile strength (longitudinal)	Nominal thickness (mm)	Values (MPa)				
	≥	≤			min	max
	3	100			410	560
	Elongation (longitudinal)		Nominal thickness (mm)	Values min (%; 5.65V <sub>so</sub> )		
>	≤					
-	40	22				
40	63	21				
63	100	20				
Impact strength (longitudinal)	JR	27J at +20°C				
Weldability CEV	Nominal thickness (mm)	Values max (%)				
	>	≤				
	-	40	0.40			
	40	150	0.42			
Durability	Nominal thickness (mm)	Values max (%)				
	-	≤40	C:0,21 Mn: 1,50 P: 0,035 S: 0,035 N: 0.012 Cu: 0,55			
	>40	150	C:0,22 Mn: 1,50 P: 0,035 S: 0,035 N: 0.012 Cu: 0,55			



0038

EN 10025-1 – 2004

**Bar and Section S275JR / 1.0044**

To be used in welded, bolted and riveted structures

Elongation:  
 Tensile Strength:  
 Yield Strength: EN10025-2  
 Impact Strength:  
 Weldability:  
 Durability:

Dangerous Substances: No Performance Determined

CE Marking Notified Body:  
 Lloyds Register Verification Limited  
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**Liberty Merchant Bar**